# **5 • 7 Translation of Engineering Documentation with METAL**

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Switzerland's mechanical and electrical industries export up to 90% of the products developed in the country. For these products all technical documentation has to be translated into English. Hence Siemens selected a Swiss company, Compulex in Zurich, to operate the first test facility outside Siemens to evaluate METAL.

Compulex is specialized in multilingual technical documentation. One major activity is the translation of complete customer documentation for complex control systems for leading Swiss companies. Another is that of setting up terminology for specialized fields. An example is the "Dictionary of Microelectronics & Micro Computers" produced for the Society of German Engineers.

The METAL pilot facility at Compulex has been in operation since February 1987. After a start-up period of roughly 3 months, the installation has successfully completed several translation jobs for Swiss industry, e.g. manuals and test reports as well as licence manufacturing documents. In the latter case, the first 300 pages of the 22,000-page job have shown that the quality of machine translation can reach a high standard, providing the system — in particular the system lexicon — is adequately tuned to the subject field and phraseology of a specific application.

Initial experience shows that machine translation of technical documentation has the following 3 main advantages over conventional methods: • Lead time, i.e. the total time required for producing the documentation is drastically reduced. In practice, lead times of as short as 1 week for a 1,000page document can be achieved.

• Consistency of terminology and wording of text is significantly improved. In the case of complex systems employing advanced electronics and computer technology, this improved consistency results in improved functionality of the documentation.

• Overall costs are significantly lower, particularly when one considers that no additional word processing is needed to attain the page format of the original document. Because about 30% of the total costs of a translated document are due to word processing, and a further 10 to 20% are due to terminology checks, overall costs are at least 40% lower.

As shown in Fig. 5-11 we have implemented METAL in a computer integrated environment.

Basically, the integration concept consists of 3 main modules: The METAL system with the modules text translation and formatting software and the third module comprising transformation software for preand post-editing.

Fig. 5-12 summarizes the major advantages of METAL in a computer integrated environment and Fig. 5-13 shows the hardware configuration at Compulex in Zurich.

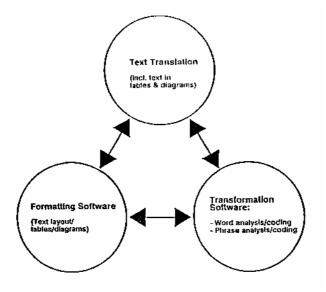


Fig. 5-11 Integration of numerous software modules in the METAL Computer Integrated Translation system

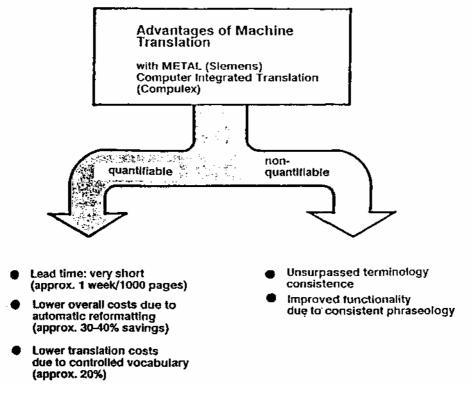


Fig. 5-12 Major advantages of machine translation with METAL-CIT

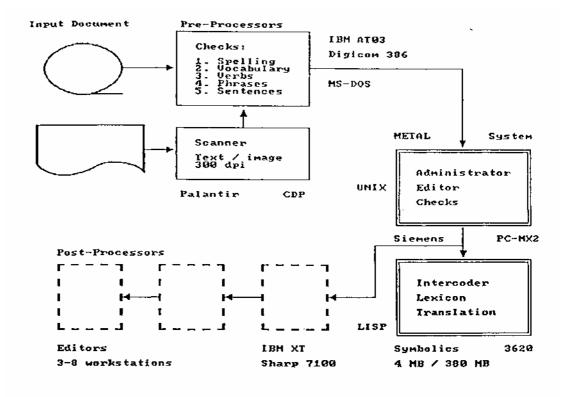


Fig. 5-13 Hardware configuration of METAL-CIT

On the basis of our initial experience we have set up a check list for our clients. As shown in Fig. 5-14, we recommend machine translation for all translation jobs with a high volume (upwards of 300 pages) and a high percentage of subject- specific terminology (upwards of 3,000 terms). It is obvious that the actual cost of machine translation depends primarily on the ability of the system to produce an acceptable translation without extensive post-editing. Here is an example of a machine produced text without any editing. Because of the relatively simple phraseology of the source text, the raw translation is acceptable as it stands and needs no postediting. In our experience less than 20% of the raw translation produced by METAL requires extensive post-editing.

## CHECK LIST Machine translation is economically viable providing the following conditions apply: 1. Extensive documentation employing consistent terminology and phraseology 2. Multiple variants of basic documents (e.g. manuals for a series of product models, test reports, tender documentation) 3. Texts with a high percentage of subject-specific terms 4. Highly structured documents, i.e. with a high proportion of tables and diagrams Analysis Steps: 1. ABC analysis of required translations (incl. variants of same document) A - High-volume documents (usually 60-70% of total) B - Medium-volume documents (usually 20-30% of total) C - Low-volume documents (usually 10-20% of total) Volume is defined as size of basic document times number of versions needed per year 2. In the case of A and B documents, the suitability of machine translation employing METAL/CIT (Computer Integrated Translation) can be estimated with the help of the following diagram: Terminology <1000 (No. of terms) ca.3000 >5000 Volume -low (<100p.) MAN/CIT CIT MAN - medium (ca. 300 p.) MAN/CIT CIT CIT -high (>1000 p.) CIT CIT CIT MAN = manual translation CIT = Computer Integrated Translation

Fig. 5-14 Check list for selecting documents suitable for machine translation

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#### **METAL Translation (Example 1)**

#### Source Text:

Prüfanweisung für Leiterplatten Diese Vorschrift gilt für das Anbringen von Bezeichnungen auf Baugruppen und Leiterplatten. Vorwiegend handelt es sich um Schutzerde-Zeichen.

Anforderungen:

Die Loetoesen sind mit Schmirgeltuch an geeigneter Stelle zu markieren. Bei Klebstellen ist es notwendig, den Isolierkörper zu entfernen. Mangelhaft ausgetrocknete Klebstellen können einen Ausfall der Bauelemente verursachen.

Vorrichtungen und Werkzeuge: Für das Abtrennen von Glasdurchführungen wird ein Schneidgerät benötigt. Die Kurzverbindungen sind mittels Lot zu sichern.

### Target Text (unedited METAL translation)

Test procedure for PCBs This procedure applies to the marking of designations on assemblies and on PCBs. Mostly it concerns protective ground symbols.

Requirements: The solder tags are to be processed with abrasive cloth. At bonding points, it is necessary to remove the insulating part. Imperfectly dried bonding points can cause a failure of the components.

Fixtures and tools: A cutting device is required for cutting off glass lead-in bushings. The jumpers are to be secured by means of solder.

Fig. 5-15 Example of a raw translation which requires no post-editing

	Crypto Acceptance Test	BBCUCAT	3. URD	Customer:	BBC
Job:	UC30-50-78				
		In: 87 Out: 97	07.24 07.28	Pages: Diskette:	24 21 kB
Forma	t: Word Diskette				
- Text	t: 21 kB				
- Tabl	les: 3				
- Diag	grams: 3 = 380 kB (300	dpî)			
Step No.	Task		MS-D(	S TIME (M	in) LISP
٤.	File format check		6	_	-
2.	Spelling check		28	-	-
з.	Vocabulary check		11	-	-
۹.	New Words: translate code word list	, pre-	43	_	_
5.	Enter word list in L	exicon	1 -	3	5
6.	Code key words indiv	idually	-	-	26
7.	Check/modify sentence structure, phrases,	e etc.	15	-	-
8.	Transfer to SINIX; c structure, tables, e format data	heck xtract	_	7	_
9.	Translate text		-	3	122
10.	Generate mix file (G	erw/Eng)	_	4	
11.	Reformat file		i –	5	_
12.	Transfer file to MS-	DOS	-	3	-
13.	Post-edit file		210	-	-
	Sub totals		315	25	153
	Total time		493 /	•in	
Repor	rt on Editing Operation;				
2. Fa	pelling check: 25 spelling prmat: 9 hard hyph prabulary: 185 words			matical err	ors
2. Fa 3. Va	pelling check: 25 spelling prmat: 9 hard hyph			matical err	ors
2. Fa 3. Va 4. Se	pelling check; 25 spelling ormat: 9 hard hyph ocabulary: 185 words	iens elimi	nated	matical err 3	ors
2. Fa 3. Va 4. Sa -	pelling check: 25 spelling ormat: 9 hard hyph ocabulary: 185 words entence construction:	ens elimi e sentenc	nated	Э	ors
2. Fa 3. Va 4. Sa -	pelling check: 25 spelling ormat: 9 hard hyph ocabulary: 185 words entence construction: Brackets used for complet	ens elimi e sentenc mpting se	nated	Э	ors
2. Fa 3. Va 4. Se - - -	pelling check: 25 spelling ormat: 9 hard hyph ocabulary: 185 words entence construction: Brackets used for complet Bracketted phrases interr	ens elimi e sentenc mpting se	nated	3 8 8	ors
2. Fa 3. Va 4. Sa - - 5. Pi	pelling check: 25 spelling ormat: 9 hard hyph ocabulary: 185 words entence construction: Brackets used for complet Bracketted phrases interr Long sentences (> 20 word	ens elimi e sentenc upting se s):	nated	3 8 8	ors
2. Fa 3. Va 4. Sa - - 5. Pi -	pelling check: 25 spelling ormat: 9 hard hyph ocabulary: 185 words entence construction: Brackets used for complet Bracketted phrases interr Long sentences <> 20 word re-editing:	ens elimi e sentenc upting se s):	nated	3 8 16	ors .
2. Fa 3. Va 4. Sa - - - 5. Pi -	pelling check: 25 spelling ormat: 9 hard hyph ocabulary: 185 words entence construction: Brackets used for complet Bracketted phrases interr Long sentences (> 20 word re-editing: Bracketted sentences/phra	ens elimi e sentenc upting se s):	nated	3 8 8 16 11	ors .

Fig. 5-16 Job sheet for a 24-page document requiring extensive post-editing

The job sheet shown in Fig. 5-16 details the steps carried out in the computer integrated translation system for a 24-page document which required considerable post-editing work (the job sheet shows 210 minutes were needed). Yet the total job time was only

slightly over 8 hours. Since an average technical translator produces roughly 8 pages/day, even in this extreme case machine translation with METAL including post-editing is 200% more productive.

Case	e Study: METAL-CIT vs. Conventional Methods
Prod	ucing English version of Licence Manufacturing Documents
Packa	ge A: 16,000 p. Process Sheets (8 lines/page, i.e. total 128,000 lines)
	- Draft translation manual (320 lines/day/translator)400 CIT (200 pages/day)80 days
	- Editing manual (720 lines/day/editor) 178 CIT (720 lines/day/editor)178 days
	- Word processing manual (all 16,000 p.)
	- Total time manual method
	- Costs manual method
	Savings: 71% time savings / 40% cost savings
Packa	ge B: 6,000 p. Test Specifications & Procedures (20 lines/page, i.e. total 120,000 lines)
	- Draft translation manual (240 lines/day/translator)500 CIT (200 pages/day)30 days
	-Editing manual (720 lines/day/editor)167 CIT (720 lines/day/editor)334 days
	- Word processing manual (all 6,000 p.)
	-Total time manual method
	- Costs. manual method
[	Savings: 55% time savings / 41% cost savings

Fig. 5-17

5-17 Case study METAL-CIT vs. conventional methods for producing the English version of licence manufacturing documents

Finally, Fig. 5-17 demonstrates the economics of machine translation of complete technical documentation on the basis of an actual case study. This case study concerns all documents required for licence manufacturing a complex control system. The documents involved can be split up into two packages: Package A with 16,000 pages of process sheets, and Package B with 6,000 pages of test specifications and procedures. Our estimates, based on 300 pages of sample texts actually processed with METAL-CIT, indicate that the system can achieve time savings of over 70% (Package A) and roughly 55% (Package B) as well as cost savings of roughly 40% in both cases.